

# 

concealed hinge range

## W-Tec 3D concealed hinge range

## The innovative concealed hinge range for loads up to 200 kg, for all uses and for all colours.

What the market has been missing until today, can now be offered by SFS: a complete range of concealed hinges for designer doors, created and manufactured to meet the needs of architects, designers and door producers, to effortlessly blend in with all door styles.

W-Tec 3D range is suitable for frames of solid timber, cover timber or steel and can carry loads of up to 200kg, for standard or thin profiles, fire doors, even with personalised colours to match the design of any project.



W-Tec 3D is a patented range of hinges that meet the stringent quality and durability standards expected of all SFS products.

Each hinge has three independent adjustments: height, lateral and depth. Some versions are interchangeable, allowing the client to choose the apropriate hinge, based upon capacity requirements, optimising stocks.

These ground breaking hinges are designed to robustly stabilise the opening and closing of the door.

The unique kinematic hinge mechanism ensures stability over time, negating the need for adjustments, once mounted and set

| W-Tec 3D+     | 4  |
|---------------|----|
| W-Tec 3D+ 60  | 10 |
| W-Tec 3D+ 100 | 14 |
| W-Tec 3D+ 160 | 18 |
| W-Tec 3Ds     | 24 |
| W-Tec 3Df     | 30 |
| W-Tec 3Di     | 36 |
| W-Tec 3DL     | 40 |

## W-Tec 3D+ stable and durable hinge

The long lasting concealed hinge and for all uses

The unique 7 axis kinematic mechanism combined with carefully chosen materials for the three levers that carry the weight of the door, offer maximum durability and stability over time.

There is no need to intervene once the door has been mounted and set. The innovative kinematic mechanism keeps the door straight and prevents elliptical movement when opening and closing. Thanks to this feature, there is minimal wear and tear, even when heavy weights are used

The adjustments are all independent from each other.



## W-Tec 3D+ hinge for any load capacity

## From W-Tec 3D+ 60 to W-Tec 3D+ 160.

Once assembled, the hinge can easily be set by one person thanks to the innovative adjustments.

Available in three versions, they can be applied on all frames: solid wood, coated or steel with the appropriate accessorieses.

The top of the range versions for heavy doors W-Tec 3D+100 and 160 are interchangeable.

This feature allows the user to always mill frames and doors with the same sizes, being able to choose the hinge most suitable to the weight and use of the door as required to replace at the last minute.



## The W-Tec 3D+ hinge is an SFS product, guaranteeing quality thanks to strict controls both in the manufacturing process and in tests performed on the hinge itself.

SFS is also available to offer solutions tailored to specific customer needs.

- independent adjustments possible by a single person
- adjustable in height, laterally and gasket pressure
- new 7-axis kinematic mechanism
- 3 levers always keep the mechanism aligned
- the levers are independent from each other
- individual levers transfer the weight in an innovative way
- material for the levers was chosen for maximum performance

- hinge stable over time
- no need for intervention once mounted and set
- perfectly perpendicular functionality minimises wear and tear
- door hinge ranges up to 60 kg, 100 kg and 160 kg .
- symmetrical milling with two depths
- milling devices available
- simple independent adjustments
- various finishes



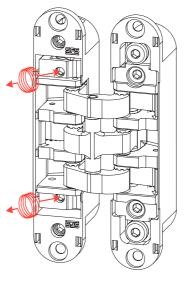
## **Description**

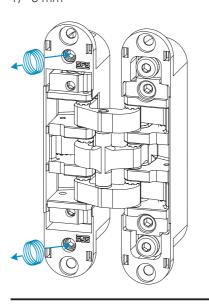
## W-Tec 3D+

| Load capacity | W-Tec 3D+ 60 | W-Tec 3D+ 100 | W-Tec 3D+ 160 |
|---------------|--------------|---------------|---------------|
| 2 hinges      | 50 kg        | 80 kg         | 140 kg        |
| 3 hinges      | 60 kg        | 100 kg        | 160 kg        |



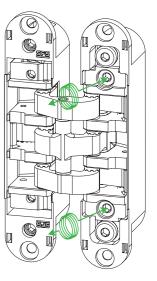
Height adjustment +/- 3 mm





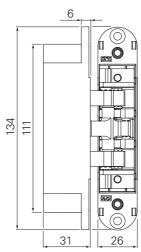
## **Gasket pressure adjustment** +/- 1 mm

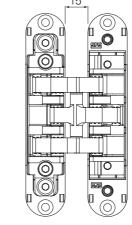






## W-Tec 3D+ 60





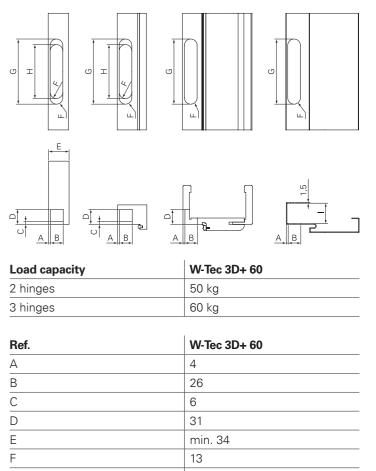
| Hinge order code | W-Tec 3D+ 60 | Finish      | Packag. |
|------------------|--------------|-------------|---------|
| 1368013          | W-Tec 3D+ 60 | Zinc GSS    | 3 pcs.  |
| 1428632          | W-Tec 3D+ 60 | Matt        | 2 000   |
|                  |              | Chrome      | 3 pcs.  |
| 1364563          | W-Tec 3D+ 60 | Brushed     | 2 000   |
|                  |              | Matt Chrome | 3 pcs.  |
| 1476366          | W-Tec 3D+ 60 | White       | 3 pcs.  |
|                  |              | RAL 9016    |         |
| 1407864          | W-Tec 3D+ 60 | Black       | 3 pcs.  |
|                  |              | RAL 9005    |         |
| 1395456          | W-Tec 3D+ 60 | Light       | 3 pcs.  |
|                  |              | Bronzed     |         |
| 1363509          | W-Tec 3D+ 60 | Brassed     | 3 pcs.  |

## Jig

Milling jig and insert



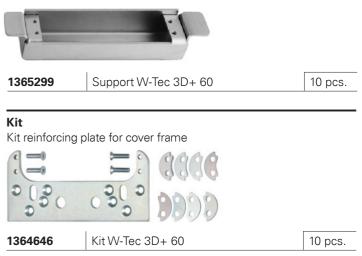
| 1272844 | Milling jig                       | 1 pc. |
|---------|-----------------------------------|-------|
| 1365130 | Insert 1–2 for W-Tec 3D+ 60       | 1 00  |
|         | (cutter Ø 20 and guide ring Ø 30) | 1 pc. |
| 1365239 | Insert 1–2 for W-Tec 3D+ 60       | 1     |
|         | (cutter Ø 16 and guide ring Ø 27) | 1 pc. |



| G | 134     |
|---|---------|
| Н | 111     |
|   | min. 35 |
|   |         |

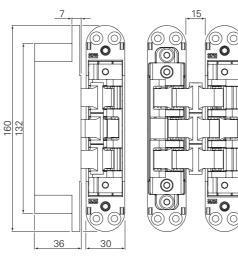
### Support

Support for steel frame





## W-Tec 3D+ 100



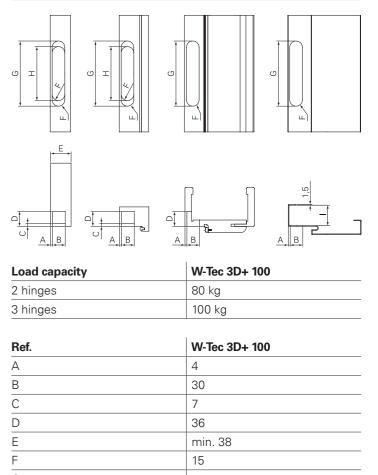
| Hinge order code | W-Tec 3D+ 100 | Finish      | Packag. |
|------------------|---------------|-------------|---------|
| 1367891          | W-Tec 3D+ 100 | Zinc GSS    | 2 pcs.  |
| 1428633          | W-Tec 3D+ 100 | Matt        | 2 000   |
|                  |               | Chrome      | 2 pcs.  |
| 1363919          | W-Tec 3D+ 100 | Brushed     | 2 000   |
|                  |               | Matt Chrome | 2 pcs.  |
| 1502121          | W-Tec 3D+ 100 | White       | 2 pcs.  |
|                  |               | RAL 9016    |         |
| 1407865          | W-Tec 3D+ 100 | Black       | 2 pcs.  |
|                  |               | RAL 9005    |         |
| 1383906          | W-Tec 3D+ 100 | Light       | 2 pcs.  |
|                  |               | Bronzed     |         |
| 1361254          | W-Tec 3D+ 100 | Brassed     | 2 pcs.  |

### Jig

Milling jig with insert



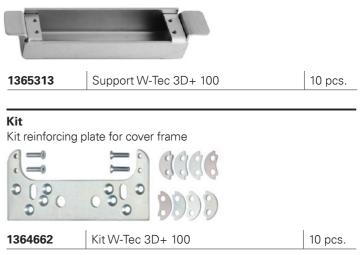
| 1272844 | Milling jig                       | 1 pc. |
|---------|-----------------------------------|-------|
| 1365131 | Insert 1–2 for W-Tec 3D+ 100      | 1 00  |
|         | (cutter Ø 20 and guide ring Ø 30) | 1 pc. |
| 1365240 | Insert 1–2 for W-Tec 3D+ 100      | 1     |
|         | (cutter Ø 16 and guide ring Ø 27) | 1 pc. |



| G | 160     |
|---|---------|
| Н | 132     |
| 1 | min. 40 |
|   |         |

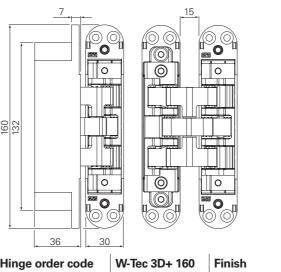
### Support

Support for steel frame





## W-Tec 3D+ 160



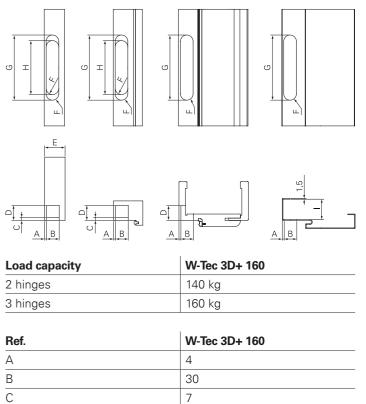
| Hinge order code | W-Tec 3D+ 160 | Finish      | Packag. |
|------------------|---------------|-------------|---------|
| 1368077          | W-Tec 3D+ 160 | Zinc GSS    | 2 pcs.  |
| 1428631          | W-Tec 3D+ 160 | Matt        | 2 000   |
|                  |               | Chrome      | 2 pcs.  |
| 1364572          | W-Tec 3D+ 160 | Brushed     | 2 000   |
|                  |               | Matt Chrome | 2 pcs.  |
| 1468818          | W-Tec 3D+ 160 | Light       | 2 pcs.  |
|                  |               | Bronzed     |         |
| 1364560          | W-Tec 3D+ 160 | Brassed     | 2 pcs.  |
|                  |               |             |         |

### Jig

Milling jig with insert



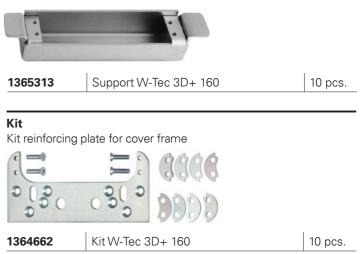
| 1272844 | Milling jig                       | 1 pc. |
|---------|-----------------------------------|-------|
| 1365131 | Insert 1–2 for W-Tec 3D+ 160      | 1 no  |
|         | (cutter Ø 20 and guide ring Ø 30) | 1 pc. |
| 1365240 | Insert 1–2 for W-Tec 3D+ 160      | 1 22  |
|         | (cutter Ø 16 and guide ring Ø 27) | 1 pc. |



| 36      |
|---------|
| min. 38 |
| 15      |
| 160     |
| 132     |
| min. 40 |
|         |

### Support

Support for steel frame



## W-Tec 3Ds hinge for narrow profiles

## The slim and robust concealed hinge for narrow profiles.

The demand for doors suitable for environments characterised by a simple design has been constantly increasing, as well as the tendency to use profiles so thin that they blend perfectly into the environment.

W-Tec 3Ds is extremely stable thanks to its 7-axis internal mechanism and suitable for frames of solid timber, cover timber and steel.

W-Tec 3Ds features two mechanical height and horizontal adjustments of +/- 3mm and manual depth adjustment +/- 1mm.

All adjustments are independent from each other.

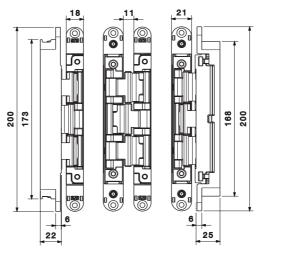
The W-Tec 3Ds hinge with minimum overall dimensions both on the sash and on the frame can be mounted on profiles from 24mm. It also fully meets the demand of door manufacturers to be able to use a single product for flush applications and socalled rebated flush fit applications.

Wide range of finishes on request. Load capacity up to 70 Kg.





## W-Tec 3Ds



| Hinge order code | W-Tec 3Ds | Finish   | Packag. |
|------------------|-----------|----------|---------|
| 1500689          | W-Tec 3Ds | Zinc GSS | 2 pcs.  |
| 1493626          | W-Tec 3Ds | Matt     | 2 pcs.  |
|                  |           | Chrome   | 2 pcs.  |

**Jig** Milling jig with insert

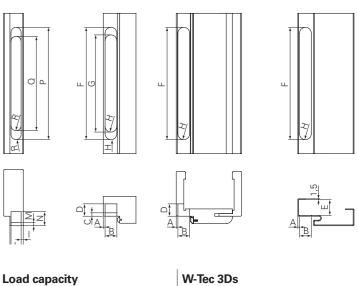


| 1272844 | Milling jig                       | 1 pc. |
|---------|-----------------------------------|-------|
| 1502830 | Kit Insert 2+2                    | 1 no  |
|         | (cutter Ø 16 and guide ring Ø 27) | 1 pc. |

### Kit

Kit reinforcing plate for cover frame

1502901 W-Tec 3Ds 10 pcs.



| Load capacity | W-Tec 3Ds |
|---------------|-----------|
| 2 hinges      | 60 kg     |
| 3 hinges      | 70 kg     |

| Ref. | W-Tec 3Ds |
|------|-----------|
| A    | 3         |
| B    | 21        |
| С    | 6         |
| D    | 22        |
| E    | min. 25   |
| F    | 200       |
| G    | 173       |
| Н    | 10,5      |
|      | 4         |
| L    | 18        |
| M    | 6         |
| N    | 25        |
| 0    | min. 24   |
| P    | 200       |
| Q    | 168       |
| R    | 9         |

### Support

Support for steel frame



10 pcs.

## W-Tec 3Df hinge for fire doors

## The concealed hinge for fire doors in designer environments.

Designers require fire doors for modern and designer environments which combine both practical and visual requirements.

This hinge has been awarded EI 1e2 60 certification

W-Tec 3Df is another innovative hinge designed to resist the heavy loads of fire doors over time.

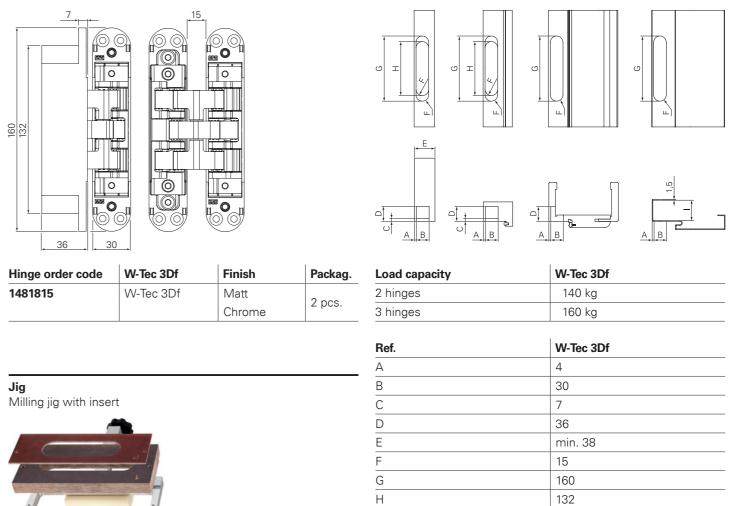
The adjustments are all independent from each other, precisely like W-Tec 3D+.

The W-Tec 3Df is mainly used for extremely heavy doors and can be adjusted once fitted by just one person.





## W-Tec 3Df



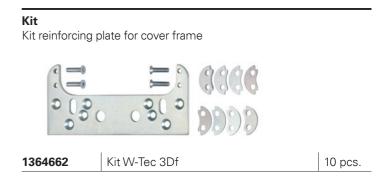


| Milling jig                       | 1 pc.                                                                                                   |  |
|-----------------------------------|---------------------------------------------------------------------------------------------------------|--|
| Insert 1-2 for W-Tec 3D+ 100/160  | 1                                                                                                       |  |
| (cutter Ø 20 and guide ring Ø 30) | 1 pc.                                                                                                   |  |
| Insert 1-2 for W-Tec 3D+ 100/160  | 1                                                                                                       |  |
| (cutter Ø 16 and guide ring Ø 27) | 1 pc.                                                                                                   |  |
|                                   | Insert 1–2 for W-Tec 3D+ 100/160   (cutter Ø 20 and guide ring Ø 30)   Insert 1–2 for W-Tec 3D+ 100/160 |  |

### Support

Support for steel frame





min. 40

## W-Tec 3Di hinge with manual adjustment

The hinge with the gasket pressure manual adjustment.

The W-Tec 3Di hinge was designed to fulfil the requirements of all door manufacturers or maintenance technicians.

The W-Tec 3Di concealed hinge is perfect and adaptable in all applications, which expresses all kinematic characteristics that have made W-Tec 3D+ popular and sought after.

The W-Tec 3Di hinge is adjustable in the three dimensions but with gasket pressure manual adjustment.

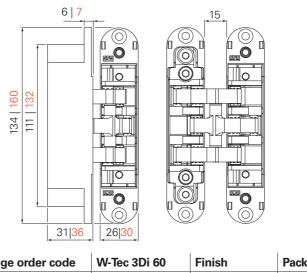
Available in the 60 and 100 versions for applications up to 100 Kg.

It has the same milling size as the W-Tec 3D+ version.





## W-Tec 3Di 60 | 100

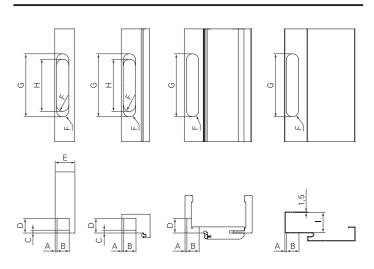


| Hinge order code | W-Tec 3Di 60  | Finish | Packag. |
|------------------|---------------|--------|---------|
| 1365433          | W-Tec 3Di 60  | Matt   | 0       |
|                  |               | Chrome | 2 pcs.  |
| Hinge order      | W-Tec 3Di 100 | Finish | Packag. |
| code             |               |        |         |
| 1414801          | W-Tec 3Di 100 | Matt   | 0       |
|                  |               | Chrome | 2 pcs.  |

**Jig** Milling jig with insert



| 1272844 | Milling jig                       | 1 pc. |  |
|---------|-----------------------------------|-------|--|
| 1365130 | Insert 1–2 for W-Tec 3D+ 60       |       |  |
|         | (cutter Ø 20 and guide ring Ø 30) | 1 pc. |  |
| 1365131 | Insert 1–2 for W-Tec 3D+ 100/160  | 1     |  |
|         | (cutter Ø 20 and guide ring Ø 30) | 1 pc. |  |
| 1365239 | Insert 1–2 for W-Tec 3D+ 60       | 1 00  |  |
|         | (cutter Ø 16 and guide ring Ø 27) | 1 pc. |  |
| 1365240 | Insert 1–2 for W-Tec 3D+ 100/160  | 1 pc. |  |
|         | (cutter Ø 16 and guide ring Ø 27) |       |  |



| Load capacity | W-Tec 3Di 60 | W-Tec 3Di 100 |
|---------------|--------------|---------------|
| 2 hinges      | 50 kg        | 80 kg         |
| 3 hinges      | 60 kg        | 100 kg        |

| Ref. | W-Tec 3Di 60 | W-Tec 3Di 100 |
|------|--------------|---------------|
| A    | 4            | 4             |
| В    | 26           | 30            |
| С    | 6            | 7             |
| D    | 31           | 36            |
| E    | min. 34      | min. 38       |
| F    | 13           | 15            |
| G    | 134          | 160           |
| H    | 111          | 132           |
|      | min. 35      | min. 40       |

### Support

Support for steel frame

| 1365299 | Support W-Tec 3D+ 60      | 10 pcs. |
|---------|---------------------------|---------|
| 1365313 | Support W-Tec 3D+ 100/160 | 10 pcs. |

### Kit

1364662

Kit reinforcing plate for cover frame

| 000<br>000<br>000 | 00000   | <b>8888</b><br>6666 |  |
|-------------------|---------|---------------------|--|
| 1364646           | Kit W-T | ec 3D+ 60           |  |

Kit W-Tec 3D+ 100/160

10 pcs. 10 pcs.

## W-Tec 3DL hinge for heavy doors

## A sum of high technical performance, design, strength and safety.

Designers are continually demanding ever higher performance from extremely heavy doors. To meet these requirements, SFS has developed its concealed

hinge range to include the W-Tec 3DL.

Thanks to its internal 7-axis mechanism and the special shape of its exceptionally strong levers, the W-Tec 3DL is totally stable and secure.

The adjustments are easy and all independent from each other.

Applicable on doors and frames with cladding up to 8 mm or if door needs to avoid a cover profile. This hinge is suitable for timber, steel and cover frames.

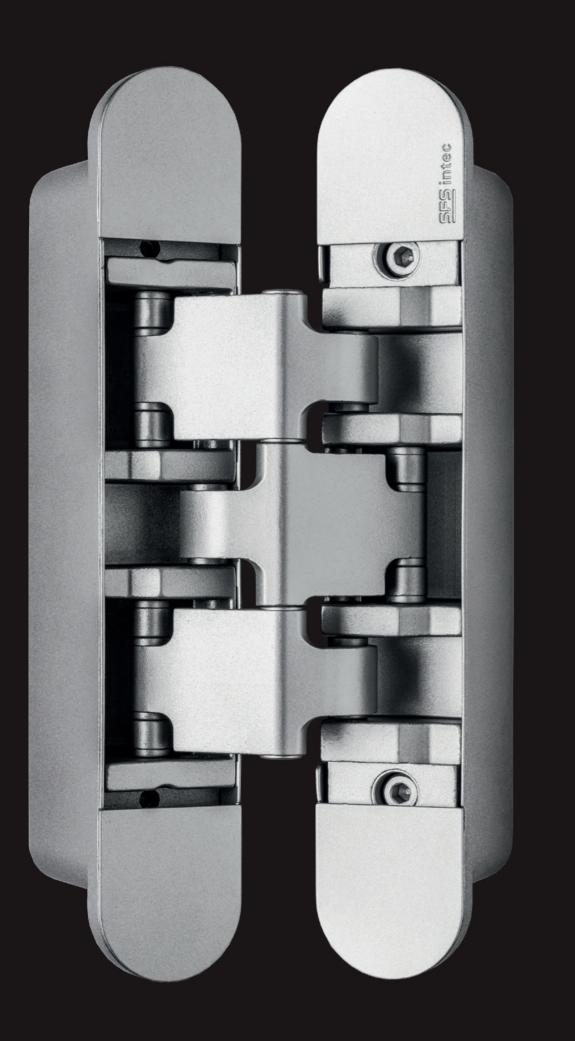
Load capacity up to 230 kg. with 4 hinges and available in a wide range of colours on request.

W-Tec 3DL is +/- 3mm adjustable laterally and in height and +/-1mm adjustable in gasket pressure.

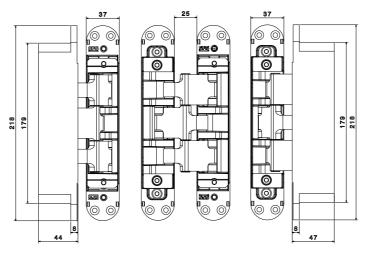
To facilitate door assembly, the frame can be fixed separately with the hinge support already applied.







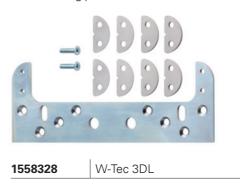
## W-Tec 3DL



| Hinge order code |           | Finish         | Packag. |
|------------------|-----------|----------------|---------|
| 1558802          | W-Tec 3DL | Zinc GSS       | 2 pcs.  |
| 1558801          | W-Tec 3DL | Matt<br>Chrome | 2 pcs.  |

### Kit

Kit reinforcing plate for cover frame



\_\_\_\_

10 pcs.

### Dima

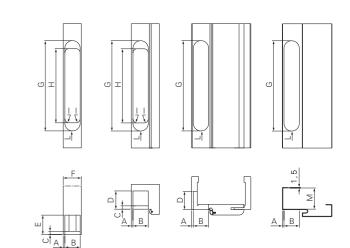
Milling jig with insert



1558749 Milling

Milling jig with insert

1 pc.



| Load capacity | W-Tec 3DL |
|---------------|-----------|
| 2 hinges      | 200 kg    |
| 4 hinges      | 230 kg    |

| Ref. | W-Tec 3DL       |
|------|-----------------|
| A    | min. 4 ÷ max. 8 |
| В    | 37              |
| С    | 8               |
| D    | 44              |
| E    | 47              |
| F    | min. 40+A       |
| G    | 218             |
| H    | 179             |
|      | 10              |
| L    | 18,5            |
| M    | min. 48         |

### Support

Support for steel frame



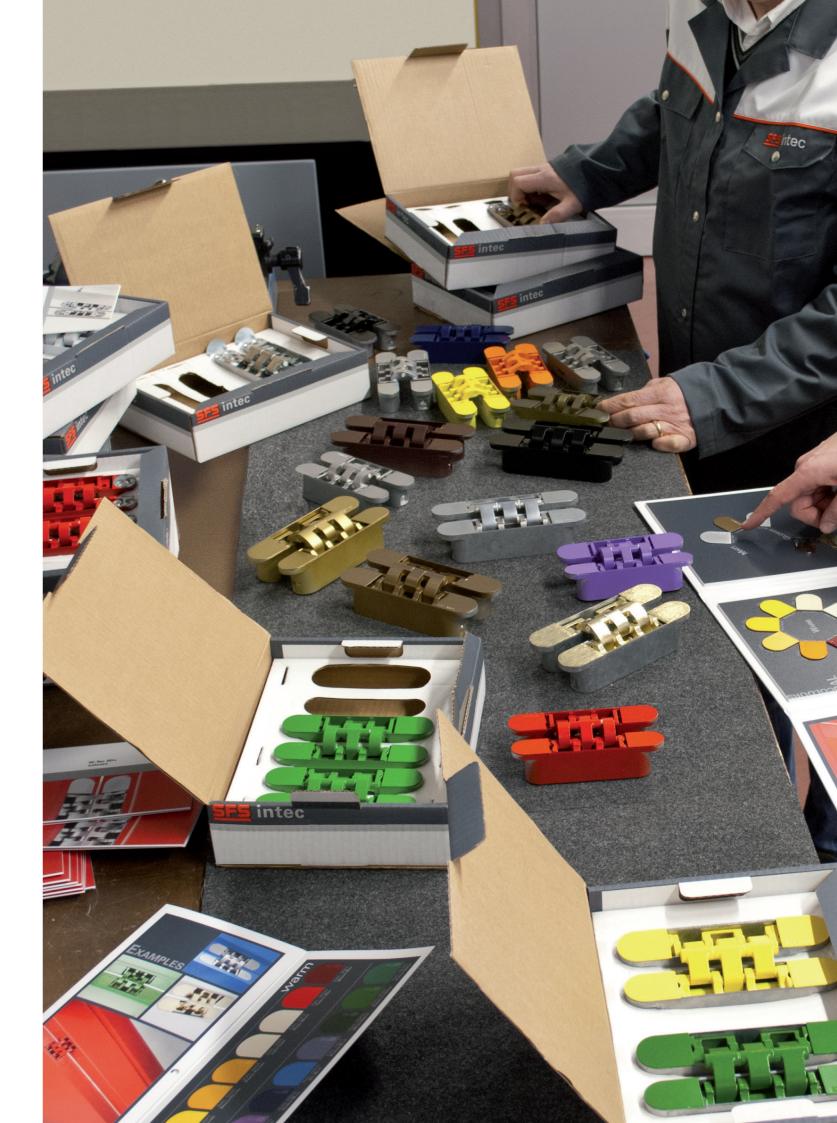
1558326

W-Tec 3DL

10 pcs.



# Inventing Success together





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