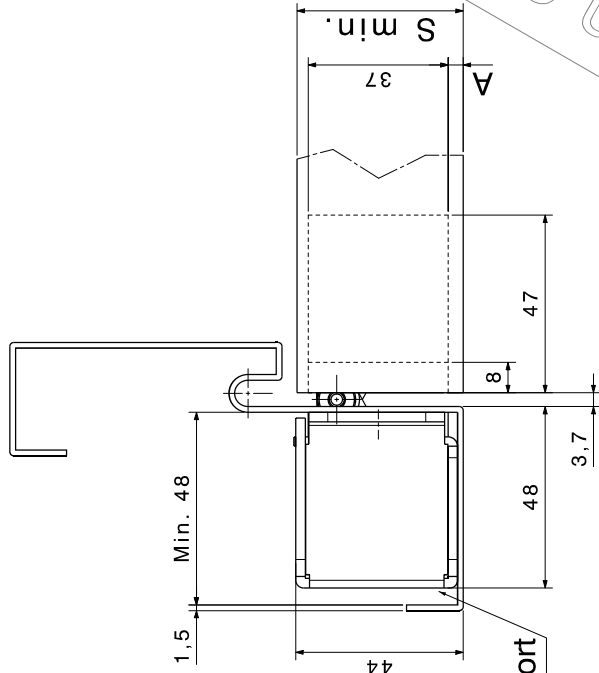
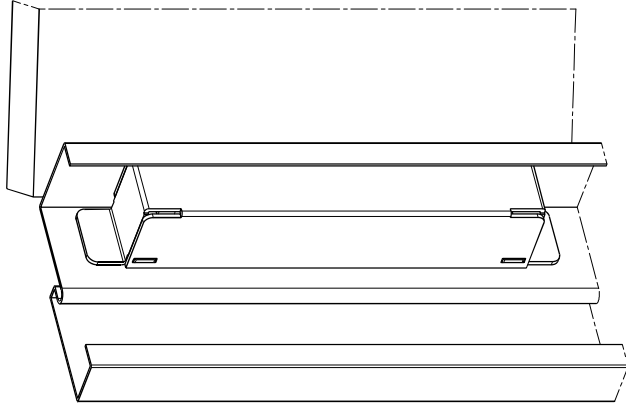
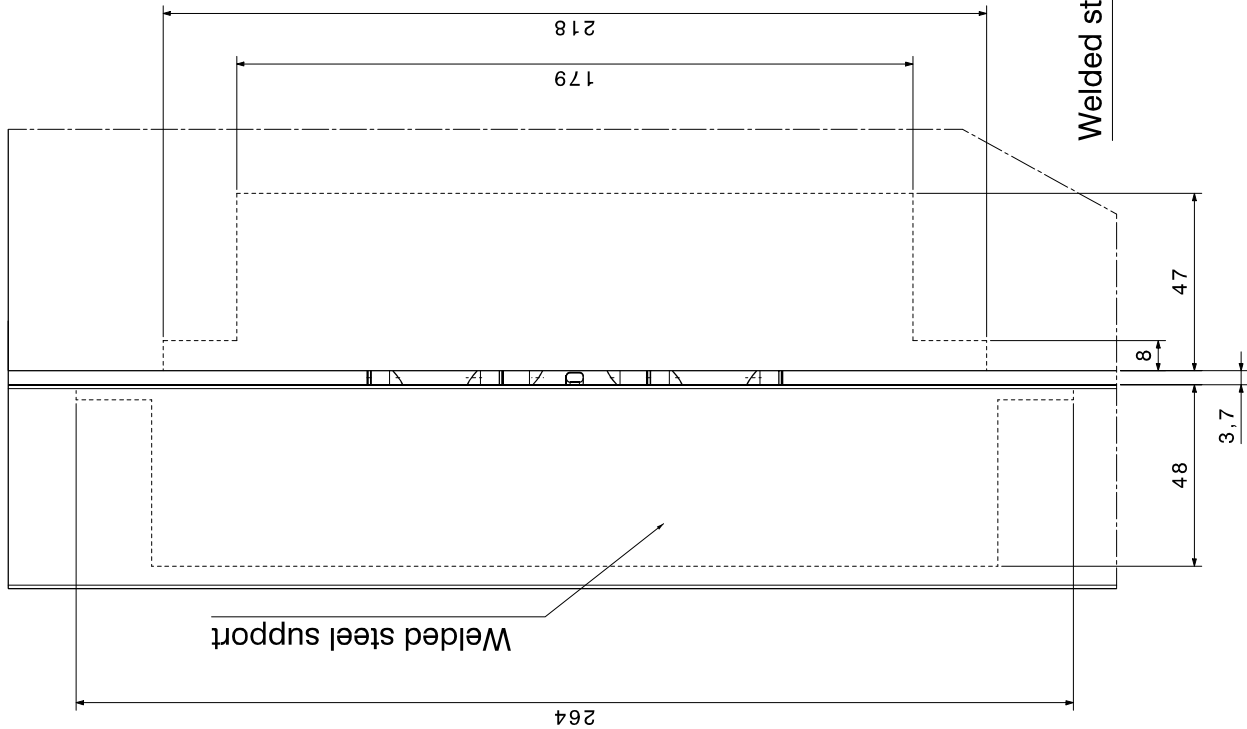


W-Tec 3DL

Tolleranze per ANGOLI / QUOTE		DIN/ISO 2768-MK		DIN/ISO 1302		DIN/ISO 13715	
Lunghezza		Angolo		Forma		Raggio/Smussatura	
0-5		0-5		0-5		0-5	
5-10		5-10		5-10		5-10	
10-20		10-20		10-20		10-20	
20-30		20-30		20-30		20-30	
30-40		30-40		30-40		30-40	
40-50		40-50		40-50		40-50	
50-60		50-60		50-60		50-60	
60-70		60-70		60-70		60-70	
70-80		70-80		70-80		70-80	
80-90		80-90		80-90		80-90	
90-100		90-100		90-100		90-100	
100-120		100-120		100-120		100-120	
120-150		120-150		120-150		120-150	
150-200		150-200		150-200		150-200	
200-250		200-250		200-250		200-250	
250-300		250-300		250-300		250-300	
300-400		300-400		300-400		300-400	
400-500		400-500		400-500		400-500	
500-600		500-600		500-600		500-600	
600-800		600-800		600-800		600-800	
800-1000		800-1000		800-1000		800-1000	
1000-1200		1000-1200		1000-1200		1000-1200	
1200-1500		1200-1500		1200-1500		1200-1500	
1500-2000		1500-2000		1500-2000		1500-2000	
2000-2500		2000-2500		2000-2500		2000-2500	
2500-3000		2500-3000		2500-3000		2500-3000	
3000-4000		3000-4000		3000-4000		3000-4000	
4000-5000		4000-5000		4000-5000		4000-5000	
5000-6000		5000-6000		5000-6000		5000-6000	
6000-8000		6000-8000		6000-8000		6000-8000	
8000-10000		8000-10000		8000-10000		8000-10000	
10000-12000		10000-12000		10000-12000		10000-12000	
12000-15000		12000-15000		12000-15000		12000-15000	
15000-20000		15000-20000		15000-20000		15000-20000	
20000-25000		20000-25000		20000-25000		20000-25000	
25000-30000		25000-30000		25000-30000		25000-30000	
30000-40000		30000-40000		30000-40000		30000-40000	
40000-50000		40000-50000		40000-50000		40000-50000	
50000-60000		50000-60000		50000-60000		50000-60000	
60000-80000		60000-80000		60000-80000		60000-80000	
80000-100000		80000-100000		80000-100000		80000-100000	
100000-120000		100000-120000		100000-120000		100000-120000	
120000-150000		120000-150000		120000-150000		120000-150000	
150000-200000		150000-200000		150000-200000		150000-200000	
200000-250000		200000-250000		200000-250000		200000-250000	
250000-300000		250000-300000		250000-300000		250000-300000	
300000-400000		300000-400000		300000-400000		300000-400000	
400000-500000		400000-500000		400000-500000		400000-500000	
500000-600000		500000-600000		500000-600000		500000-600000	
600000-800000		600000-800000		600000-800000		600000-800000	
800000-1000000		800000-1000000		800000-1000000		800000-1000000	
1000000-1200000		1000000-1200000		1000000-1200000		1000000-1200000	
1200000-1500000		1200000-1500000		1200000-1500000		1200000-1500000	
1500000-2000000		1500000-2000000		1500000-2000000		1500000-2000000	
2000000-2500000		2000000-2500000		2000000-2500000		2000000-2500000	
2500000-3000000		2500000-3000000		2500000-3000000		2500000-3000000	
3000000-4000000		3000000-4000000		3000000-4000000		3000000-4000000	
4000000-5000000		4000000-5000000		4000000-5000000		4000000-5000000	
5000000-6000000		5000000-6000000		5000000-6000000		5000000-6000000	
6000000-8000000		6000000-8000000		6000000-8000000		6000000-8000000	
8000000-10000000		8000000-10000000		8000000-10000000		8000000-10000000	
10000000-12000000		10000000-12000000		10000000-12000000		10000000-12000000	
12000000-15000000		12000000-15000000		12000000-15000000		12000000-15000000	
15000000-20000000		15000000-20000000		15000000-20000000		15000000-20000000	
20000000-25000000		20000000-25000000		20000000-25000000		20000000-25000000	
25000000-30000000		25000000-30000000		25000000-30000000		25000000-30000000	
30000000-40000000		30000000-40000000		30000000-40000000		30000000-40000000	
40000000-50000000		40000000-50000000		40000000-50000000		40000000-50000000	
50000000-60000000		50000000-60000000		50000000-60000000		50000000-60000000	
60000000-80000000		60000000-80000000		60000000-80000000		60000000-80000000	
80000000-100000000		80000000-100000000		80000000-100000000		80000000-100000000	
100000000-120000000		100000000-120000000		100000000-120000000		100000000-120000000	
120000000-150000000		120000000-150000000		120000000-150000000		120000000-150000000	
150000000-200000000		150000000-200000000		150000000-200000000		150000000-200000000	
200000000-250000000		200000000-250000000		200000000-250000000		200000000-250000000	
250000000-300000000		250000000-300000000		250000000-300000000		250000000-300000000	
300000000-400000000		300000000-400000000		300000000-400000000		300000000-400000000	
400000000-500000000		400000000-500000000		400000000-500000000		400000000-500000000	
500000000-600000000		500000000-600000000		500000000-600000000		500000000-600000000	
600000000-800000000		600000000-800000000		600000000-800000000		600000000-800000000	
800000000-1000000000		800000000-1000000000		800000000-1000000000		800000000-1000000000	
1000000000-1200000000		1000000000-1200000000		1000000000-1200000000		1000000000-1200000000	
1200000000-1500000000		1200000000-1500000000		1200000000-1500000000		1200000000-1500000000	
1500000000-2000000000							

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Vista isometrica
Scala: 1:2



$A = \min. 4 \div \max. 8$
 $S \min. = 40 + A$

f	Σ	T	Quota Norm.	
			—	0.05
0.2	0.6	0.4	0.1	<10-30
			0.2	>30-100
		0.6	0.4	>100-300
			0.6	>300-1000

Tolleranza per ANGOLI / QUOTE	DIN/ISO 2768-MK	DIN/ISO 1302	DIN/ISO 13715
Lunghezza del lato più corto < 10 10 - 50 50 - 120 120 - 400	± 0,10 ± 0,20 ± 0,30 ± 0,40	± 0,10 ± 0,15 ± 0,20 ± 0,30	± 0,15 ± 0,20 ± 0,30 ± 0,40
Tolleranza in grad/mm	± 1,8	± 30	± 30
Tolleranza in mm su 100 mm di lunghezza	± 0,9	± 0,6	± 0,3
			Maggior/smussa ± 0,1 ± 0,2 ± 0,5

[illegible]

Technical drawing of a rectangular plate with a semi-circular hole and a stepped top surface. The drawing includes the following dimensions and features:

- Overall Dimensions:**
 - Length: 218
 - Width: 37
- Hole Dimensions:**
 - Radius: R18,5
- Top Surface Features:**
 - Step height: 8
 - Step width: 179
 - Overall top width: 218
 - Overall top height: 47
- Bottom Surface Features:**
 - Bottom flange thickness: 3,7
 - Bottom flange width: B

SF3						intec	Scala:	Revisione:	No. Modif.:	328186	
							Documenti Key:				
							159046 YCD	000	01		
Elaborato							CSTE	29.03.2017		No. Intc:	
Verificato											
SF intec											
IF - Pordone											